Case Assembly Instructions

1. Use fingernail to remove peg from the back of the cartridge. Don't lose it!

2. Unscrew and save screw in a safe place.
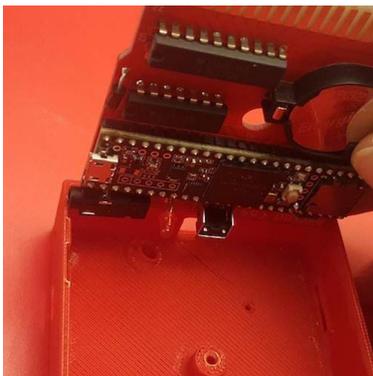
3. Insert board as shown (just deep enough so that the jack fits into the groove). Be careful with the LED, as it can easily get bent.
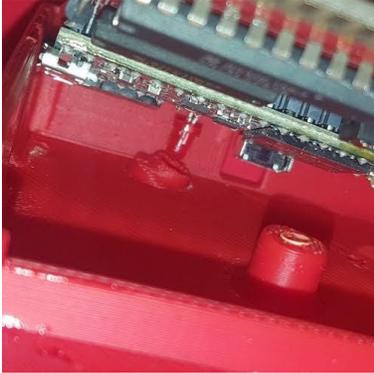
4. Rotate the cartridge from vertical to horizontal, pivoting on the jack & lining up the button with the center hole and the LED in its crater-like hole.
   * Look on the front side to see if the LED is lined up in the hole!
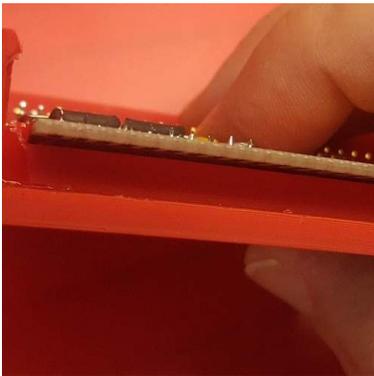
5. The board should fit snugly against the edge of the case and lay completely flat.

6. Line up the back plate, aligning the 2 small notches as shown. Screw the plate in by hand, being careful not to over-tighten (the program button can get stuck if it is).

7. Press the peg into the cartridge very gently, which will allow the O-ring to settle. The peg should be flush. (If it is not, try tightening the screw.)